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ANTI-KEYSTONE® II

UNIQUE PATENTED SEALING DEVICE





























ANTI-KEYSTONE™ II Patented Construction

Commonly Used Styles of AK II (with core versions)

(Many other styles available for every packing need)

STYLE 7800 Exfoliated Graphite with

Reinforced Graphite Corners

STYLE 274 Expanded PTFE/Graphite with

NOMEX Reinforced Corners

(Hydropacking TM Construction)

STYLE 106 Continuous Filament NOMEX® with PTFE

dispersion and an inert break-in lubricant

STYLE 702 Continuous Filament Graphite



















STYLE 98 AKII

PUMP AND VALVE SERVICE

- Chemically Resistant
- Impervious to liquids or gases
- pH 0-14
- 700 fpm (3.5 M/sec)
- 5000 psi (344 BAR)
- -400° F (-240° C) to +500° F (+260° C)



















STYLE 120-P AKII

ADVANCED FOOD SERVICE

- USDA Compliant Materials
- Non-Contaminating
- Extrusion Resistant
- pH 2-13
- 1,200 fpm (6.1 *M*/sec)
- 1,500 psi (103 BAR)
- -400° F (-240° C) to +450° F (+232° C)



















STYLE 106 AKII

- Continuous Filament Meta-Aramid
- Abrasion Resistant / Extrusion Resistant
- Non-Contaminating
- pH 1-13
- 2250 fpm (11,4 M/sec)
- 2,000 psi (137 BAR)
- -40° F (-40° C) to +500° F (+260° C)



















STYLE 98 AKII

PUMP AND VALVE SERVICE

- Chemically Resistant
- Impervious to liquids or gases
- pH 0-14
- 700 fpm (3.5 M/sec)
- 5000 psi (344 BAR)
- -400° F (-240° C) to +500° F (+260° C)



















STYLE 102 AKII

GENERAL SERVICE

- Expanded PTFE/Graphite
- Extrusion Resistant
- Abrasion Resistant
- 4,200 fpm (21,3 M/sec)
- pH 0-14
- 2000 psi (137 BAR)
- -400°F (-240°C) to 500°F (260°C)





















STYLE 274 AKII

GENERAL SERVICE



- Extrusion Resistant / Abrasion Resistant
- High Speed Capabilities 4,200 fpm (21,3 M/sec)
- pH 1-13
- 500 psi (34 BAR)-Rotating Service
- 6,000 psi (413 BAR)- Reciprocating Service
- -400°F (-240°C) to 500°F (260°C)



















STYLE 200 AKII

- "ULTRA II", TFE Reinforced
- Hydropacking ™
- Extrusion Resistant / Abrasion Resistant
- Chemical Resistant
- pH 0 14
- 2000 fpm (10.1 M/sec)
- 2500 psi (172 BAR)
- -400° F (-240° C) to 500° F (260° C)















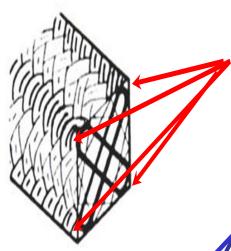




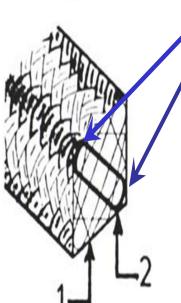


WHAT IS HYDROPACKING™?

Hydropacking is an extrusion resistant braided packing that provides maximum extrusion resistance with a minimal amount of reinforcing yarn.



Conventionally braided, extrusion resistant packings have the reinforcing yarns on all four corners of the braid.



NEBCO *Hydropacking*[™] reduces these extrusion resistant corners to 2. Thus the maximum amount of desired primary yarn is used in any given style of Hydropacking.

- 1. Primary yarn maximizes chemical resistance and heat transfer, minimizes shrinkage.
- 2. Secondary yarn provides extrusion resistance and reduces distortion of the packing shape.



















STYLE 104 AKII

GENERAL SERVICE

- Expanded PTFE/Graphite
- Extrusion Resistant Aramid Corners
- Abrasion Resistant
- 3,700 fpm (18.8 M/sec)
- pH 3-12
- 2250 psi (155 BAR)
- -400°F (-240°C) to 500°F (260°C)



















STYLE 707-T AKII



- Continuous Filament Graphite Yarn
- Excellent Heat Transfer
- Abrasion Resistant / Extrusion Resistant
- pH 0-14
- 2,000 fpm (10.1*M*/sec)
- 3,000 psi (206 BAR)
- -400° F (-240°) to 500°F (260°C)



















STYLE 7800 AKII

- Exfoliated Graphite Base Material
- Graphite Yarn Reinforced Corners
- Best Heat Transfer
- "Flush Free" In Many Service Applications
- Extrusion Resistant
- Unlimited Surface Speeds
- pH 0-14
- 5,000 psi (344 BAR)
- Steam to 1,800°F (1,000° C)
- Atmosphere to 850°F (430°C)



















STYLE 702 AKII

- Continuous Filament Graphite Yarn
- Excellent Heat Transfer
- Abrasion Resistant
- Extrusion Resistant
- "Flush Free" Capabilities
- pH 0-14
- 5,100 fpm (26M/sec)
- 3,000 psi (206 BAR)
- -400° F (-230°C) to +800° F (+427°C)





















Advanced Technology AKII®

RING SET STYLE 7800





















Silicone Rubber Core Packing

Conforms to Worn Shafts
Responds to Vibration and Cavitations
Resilient to Moving Shafts







Abrasion Resistant	Abrasion Resistant	"Flush Free" Capability
pH 5-10	pH 5-10	pH 5-10
2,250 Fpm (11,4 M/sec)	4,200 fpm (21,3 M/sec)	5,100 fpm (26 M/sec)
2,000 psi (137 BAR)	500 psi (34 BAR) -Rotate	5,000 psi (344 BAR)
-40° F (-40° C)	-40° F (-40° C)	-40° F (-40° C)
+400° F (+204° C)	+400° F (+204° C)	+400° F (+204° C)



















106SC VibradampTM

- Faster Break-in Than Other White Packings
- Natural Conformity To The Shaft
- Higher Thermal Conductivity Than White TFE Fiber Packing
- Extended pH Range Inclusive
- Proven Performance To 2250 fpm (11.2 M/sec)
- Resists Hydrolysis In Hot/Wet Services
- White Non-Contaminating
 Abrasion Resistant
- Fray Resistant
 Die Molds Readily

Style 106-SC provides non-contaminating white NOMEX® IT packing yarn braided about Vibradamp™ red silicone rubber for use in mild services. Reduces leakage where vibration is a problem. ANTI-KEYSTONE® II PACKING TechnologySM. It is available in all standard sizes.

pH 5-10

surface speeds to 2100 fpm (11.2 M/sec)

pressures to 2000 psi (137 BAR)

-40°F to + 400°F (-40°C to +204°C) temperatures

















FLUSH FREE SERVICE

- Elimination of flush
- Successful field test for 2+ years:

Condensate

Boiler feed water

Non-abrasive process pumps.

Use in combination with Style 702 AKII

STYLE 7800 AKII

(EXFOLIATED GRAPHITE WITH GRAPHITE REINFORCED CORNERS)



(<u>For best performance</u>: install an SATB, NEBCO Style 1900, or other suitable material at the bottom of the box.)



















Aflas® Rubber Core Packing

Conforms to Worn Shafts
Responds to Vibration and Cavitations
Resilient to Moving Shafts

106AF	274AF	702AF
Abrasion Resistant	Abrasion Resistant	"Flush Free" Capability
pH 1-13	pH 1-13	pH 0-14
2,250 fpm (11,4 M/sec)	4,200 fpm (21.3 M/sec)	5,100 fpm (26 M/sec)
2,000 psi (137 BAR)	500 psi (34 BAR)-rotate	3,000 psi (206 BAR)
-40° F (-40° C)	-65° F (-54° C)	-65° F (-54° C)
+400° F (+204° C)	+400° F (+204° C)	+400° F (+204° C)



















Customized Ring Set Program

• Eliminate Waste:

Just the right amount of packing for the equipment, no incorrect cut rings.

Speedy Installation:

Easy, reliable ring seating with no time wasted in cutting rings from bulk packing.

Reduce Misapplication:

The correct set for a specific piece of equipment is easily identified by stores codes and equipment information minimizing time spent on purchasing, receiving, and storeroom administration.

Reduce Inventory:

Common stores codes covering multiple pieces of equipment can be used to create interchangeable replacement sets for more than one piece of equipment.

Track Costs:

Ring sets become standard parts for the equipment so they can be used to track the equipment operating costs more efficiently and effectively.



































WASHER PACKINGS

NEBCO manufactures "SEAL ROPES" for specific applications such as Rama Repola washers, where a dense construction with low elongation is required. "SEAL ROPES" have large central axial cores buried within the braid to accept the tension placed on the rope. The carefully placed cores prevent the stretching and the resulting reduction in cross section that causes loss of sealing. The diamond shaped cross section readily conforms to the mating vee shaped stationary and rotating sides used in these machines.

Style 102/150 "SEAL ROPE" has a low friction graphite/TFE composite fiber tightly braided about centrally placed non-stretching cores of DuPont's original type 129 Kevlar® IT packing yarn. The composite fiber in the braid and outer axial fill used in Style 102/150 provides a conformable sealing surface with the lowest running friction and the greatest rate of heat transfer possible in this non-elongating construction. Style 102/150 is a non-contaminating black on the surface with yellow interior cores.

Style 102/150 "SEAL ROPE" is available in 3/4" and 1" cross sections and in metric cross sections of 20mm and 25mm. Other sizes are available by special order.



pH 0-14

surface speeds to 3000 fpm (15.3 M/sec) pressures to 250 psi (16.7 BAR)

temperatures

to +500°F (+260°C)



















STYLE 1900 SATB

SELF ALIGNING THROAT BUSHING

- Restrict the flow of abrasive solids
- Reduce packing tear-up and extend packing life
- Provide proper seat for packing
- Close shaft fit
- Installation is easy



pH Range 0-14

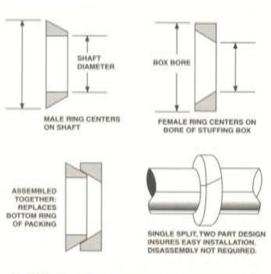
Temperature to 500° F (260°C)

Made from TFE/Moly composite materials



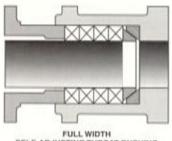
TEL: 603-669-1987 FAX: 603-669-4121

Email: nebco@anti-keystone.com

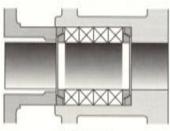


Half Width – Retains full packing set when only one is used. Replaces one ring when two are used (eg: at throat and gland).

To Order: Supply inside diameter (i.d.) x outside diameter (o.d.) x cross section of packing box and state full or half width.



SELF-ADJUSTING THROAT BUSHING INSTALLED IN BOTTOM OF STUFFING BOX



TWO SELF-ADJUSTING THROAT BUSHINGS ONE INSTALLED AT EACH END OF STUFFING BOX







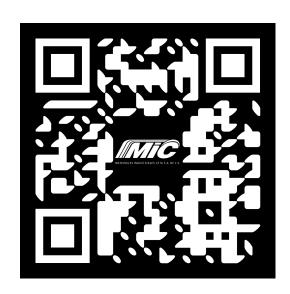












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